



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3428-1**Job Sheet 187796****Part No:** D3428-1**Job Qty:** 12 pcs**Part Name:** Placard**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 12/17/18**Job Tracking No:****Due Date:** 1/3/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV A IPP: A 05.08.10 New issue KJ/JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs	1/3/19		0.00	0.00	Purchasing - 1		DEC 27 2018
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2 - 1 - Receive - B4B	12 pcs	1/3/19		0.00	0.00	Packaging 2 - 1 - B4B		DEC 27 2018
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

**Container No:** S140317**Part:** D3428-1**Job No:** 187796**Serial No/Batch:** S140317**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/27/18

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					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
120	QC 6	12 pcs	1/3/19	0.00 0.00	QC 6 - 38	
					QC 6 - 42	
					QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	61
130	Packaging 3-1 - Stock - B4B	12 pcs	1/3/19	0.00 0.00	Packaging 3 - 1 - B4B	9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
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					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
140	QC 21 - SA	12 pcs	1/3/19	0.00 0.00	QC 21 - SA - 21	DAS 21

Part Op 100 - (Purchasing) Issue P/O: 042071 Manufacture as per Dwg D3428 using 3M 7mil masking film #8522CP or
 Descriptions: Avery IPM #2031 Possible Supplier: Studio Lettrage
 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____) ***ONE YEAR EXPIRED DATE FROM
 RECEIVING: _____ ***
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

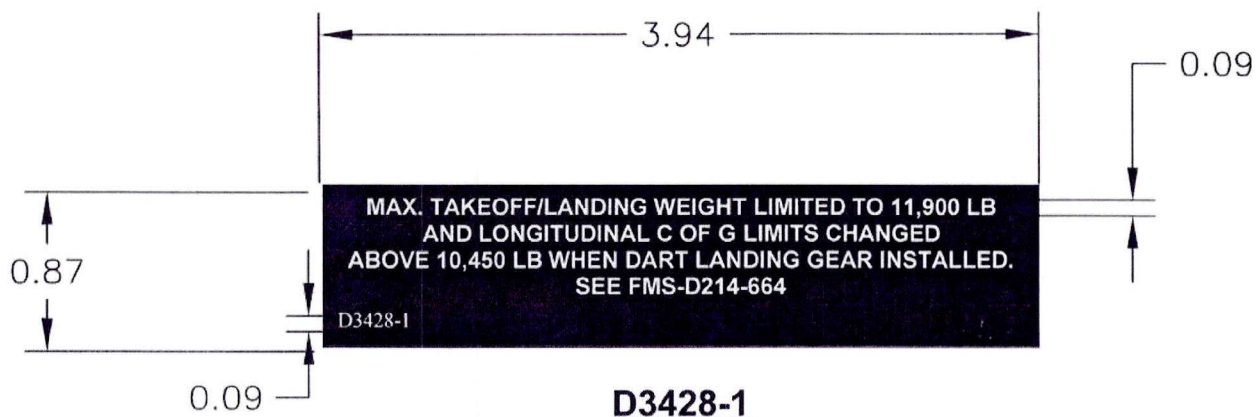
Part / Item	Component Name	Quantity	Operation	Container
D3428-1P	Placard D3428-1	12 pcs (1 ea)	100-Purchasing	5140316

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3428-1P	12	0	0
Part Specifications				
Specifications could not be found.				

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DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3428	REV. A SHEET 1 OF 1
DATE 05.06.07	TITLE PLACARD		SCALE 1:1
A	05.06.07	NEW ISSUE	



RELEASED
05.06.07 *[Signature]*



- 1) MATERIAL: WHITE LETTERS ON BLACK ADHESIVE BACK
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED.

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042071**

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042071
PO Date: 12/17/18
Due Date: 1/3/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
DEC 18 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187795	D3012-1P			Decal D3012-1 As Per Dwg D3012 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.66666670/pcs	\$80.00
2	187796	D3428-1P			Placard D3428-1 : Various STC's As Per Dwg. D3428 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.66666/pcs	\$80.00
3	187808	D4384-1P			Placard : Various STC's As Per Dwg D4384 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.666666/pcs	\$80.00
4	187797	D5107-1P			Placard : Various STC's receive pcs	Firmed	-	1/3/19	12 Ea	0 Ea	12 Ea	\$6.66666670/Ea	\$80.00
5	187798	D5418-1P			Placard : Various STC's As Per Dwg D5418 Rev. A	Firmed	-	1/3/19	12 pcs	0 pcs	12 pcs	\$6.6666666/pcs	\$80.00
Grand Total:													\$400.00



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO042071

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 12/17/18 2:13 PM dart.tsimiklis.chrisoula

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 47378
Date: 12/20/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd

1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Disc. %	Unit Price	Amount
12 ✓	D3012-1P. ✓	6.6667		6.6667	80.00
12 ✓	D3428-1P. ✓	6.6667		6.6667	80.00
12 ✓	D4384-1P. ✓	6.6667		6.6667	80.00
12 ✓	D5107-1P. ✓	6.6667		6.6667	80.00
12 ✓	D5418-1P. ✓	6.6667		6.6667	80.00
	PO# 042071 ✓				
	Attn: Chrisoula				
	Subtotal:				400.00
	H - HST				
	HST				52.00
Thank you for your business / Merci de faire affaire avec nous					
Shipped By:		Tracking Number:		HST: 825007651RT0001	
Comment: WO24317				Total Amount	452.00
Sold By:				Amount Paid	0.00
				Amount Owing	452.00

***** CERTIFICATE of CONFORMITY *****

Manufacture:

Studio SL2

Purchase order #:

042071

Packing Slip#

WO#24317

Part #:

Drawing Rev:

Serial/Batch:

Description (Part Name): D3012-1P, D3428-1P,
D4384-1P, D5107-1P, D5418-1P.

Quantity:

60

Certification:

We hereby certify that:

DAS
61
9-89

PLEASE
CHECK
BOX IF
REQUIRED

1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. ☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. ☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. ☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. ☒

Record Expiry Date of Materials: Dec 20, 19

Authority:

3m

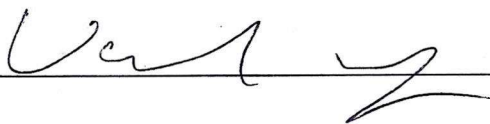
Approval:

Valerie Young

Date: (yyyy/mm/dd)

2018/12/20

Signature:



Title:

Office Admin.